

Date: Wednesday, 07/05/2008 11:55:44 AM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: INSULATION		
Job Number	: 39097					
Estimate Number	: 12693					
P.O. Number	:			Part Number	: D2375416163	
This Issue	: 07/05/2008		S.O. No. :	Drawing Number	: D2375 REV. A	
Prsh Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: A	
Previous Run	: 31187			Material	:	
Written By	:			Due Date	: 14/05/2008	
Checked & Approved By	: JWD 08.5.07			Qty:	4 Um: Each	
Comment	: Est: A 01.08.28 New Issue SM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2375416163	Insulation	
		Comment: Qty.: 1.4267 Each(s)/Unit Total : 5.7070 Each(s) Insulation 48'of 3"ID*1/ Pick: Qty Part number Description Batch	
		10.6" D2375-3-08 Insulation M1810	FF 08-08-11
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut insulation 16.3" long as per Dwg D2375	FF 08-08-11
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	S 08(08/11) X4,
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 315	8/8/11 S0
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	2008/08/12
Job Completion			
			U 08.08.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

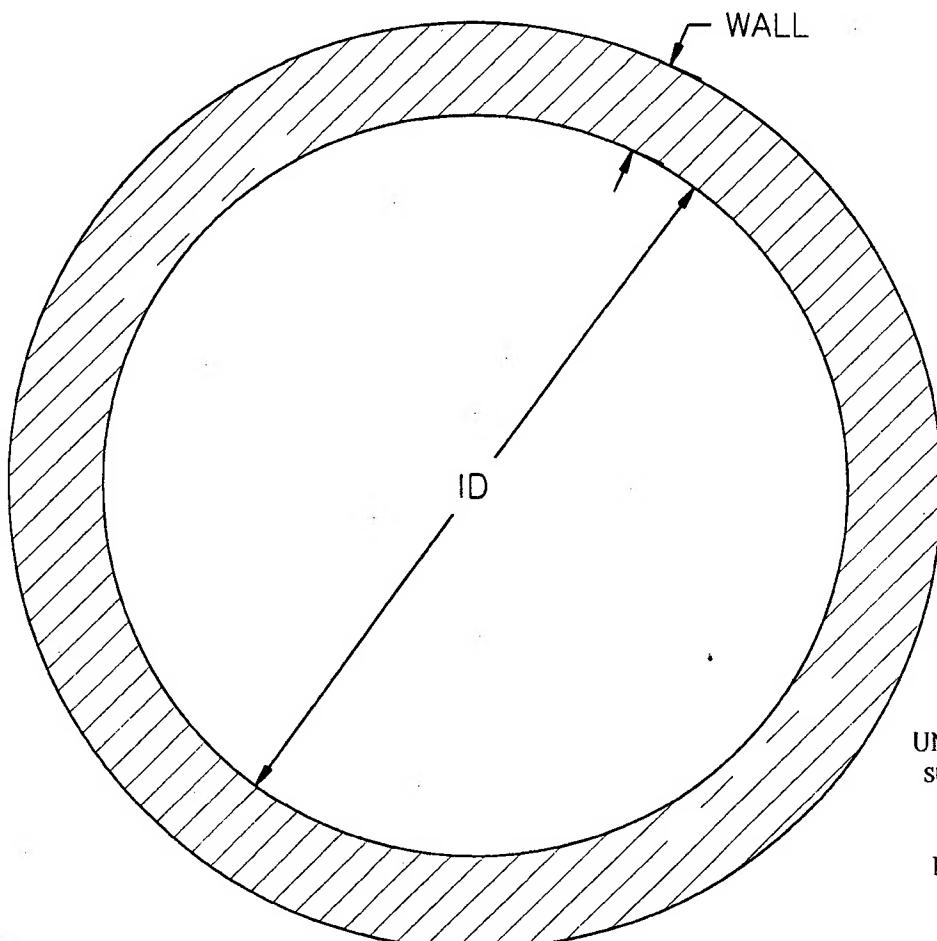
DART

PREPARED B. Williams	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	REV. A
DATE Mar. 3, 1995	D2375	SHEET 1 OF 1
	TITLE INSULATION	SCALE

D2375-D-WW-XXX: WHERE
D: ID IN INCHES ie 2 FOR 2"ID
WW: WALL THICKNESS IN 1/16" ie 08 FOR 1/2"
XXX: LENGTH IN INCHES ie 160 FOR 16.0" OR 123 FOR 12.3"

RELEASED
07.08.08 - ~~08~~

D2375-2-08-060: 2"ID X 1/2 WALL 6.0" LONG
D2375-3-08-120: 3"ID X 1/2 WALL 12.0" LONG
D2375-4-16-163: 4"ID X 1 WALL 16.3" LONG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39097